NOVA SERIES

MCT460-T

TOBACCO MOISTURE TRANSMITTER

Online NIR Transmitter for Continuous Real-Time Measurement and Control in Tobacco Processing
Nova Series

Reliable, Proven, Flexible Design

Smart Sensor Technology - The MCT460-T is a true stand-alone NIR Transmitter in a IP67 cast aluminum enclosure. A single, proprietary circuit board drives the measurement along with all analog and digital communication. Includes 4-20 mA, 0-10 volts, RS-232/485 or network interfaces such as Ethernet, Profibus, etc. There is no requirement for any intermediary electronics.

MCT 460-T System - The MCT460-T can be configured to connect directly to an Operator Interface. The Operator Interface will power the MCT 460-T Transmitter. All analog, digital and field bus information is generated by the operator interface.

Wide Spectrum Referencing - The MCT460-T incorporates a unique reference filter to monitor the tobacco reflectance properties across the complete near infrared (NIR) spectrum. The filter minimizes the influence of tobacco color, blend or type on the Transmitter's reading.

Measurement Speed - A proven, reliable high speed filter wheel assembly is combined with a state-of-the-art proprietary single detector optical system. This fast sampling technique reduces measurement noise and produces an accurate and repeatable on-line signal. The filter wheel speed is optimized and adjustable through software.

Product Temperature Monitor - The MCT460-T can be configured to monitor and display tobacco temperature in Fahrenheit or Centigrade. The temperature sensor is contained in the MCT460-T enclosure. No additional hardware or wiring is required.

Cooling Panel & Air Purge - Included as a standard part of the MCT460-T

Accurate, Reliable and Stable Moisture Measurement for all Tobacco Processing Applications

The MCT460-T is simple to install and may be used at any stage of tobacco processing, with all types of tobacco applications, including:

- Whole Leaf
- Whole Stems
- Cut Stems
- Lamina Strips
- Cut Lamina
- Reconstituted
- CRS
- Expanded
- Cigar Filler
- Chewing
- Finished Cigarette Tobacco
- Pipe Tobacco
- Cased Burley
- DIET
- Snuff
Stand Alone MCT460-T Configuration

• Connects directly to PLC
• No Operator Interface required
•Powered at the MCT460 Transmitter
• All Analog Outputs, Digital and Bus interfaces directly from the Transmitter
• 5.7” Operator Interface/Display (optional)

System MCT460-T Configuration

• Transmitter connects to Operator Interface
• Transmitter powered from Operator Interface
• All Analog Outputs, Digital and Bus interfaces from Operator Interface
• Large 5.7” high resolution Touchscreen

Computer Software

Process Sensors Corporation (PSC) Viewer Software is a proprietary Windows-based package. It monitors all MCT460-T functions and allows an operator to insert set-up parameters, perform or adjust calibrations, select product codes, examine internal diagnostic values and view trends of moisture and temperature.
NOVA SERIES

The Innovative New NOVA Series

The MCT460-T measures moisture, the most critical variable in a tobacco processing plant. The MCT 460-T provides accurate, reliable and stable outputs for measurement and control. The MCT 460-T can also be configured to continuously monitor tobacco temperature. Delivered pre-calibrated and with a comprehensive 2-year warranty, the MCT460-T is simple to install and may be used at any stage of tobacco processing.

Specifications: MCT460 NIR Transmitter

- **Measurement Range**: 0 - 60%
- **Measurement Accuracy**: +/- 0.1 to 0.5%
- **Repeatability**: +/- 0.1%
- **Product Distance**: 8-18 inches (200-450mm)
- **Calibrations**: 100
- **Response Time**: 1-999 seconds. Three modes available: Damping, integration and gated.
- **Power**: 90-260VAC, 50/60 Hz, 40 watts
- **Outputs**: 4-20mA, 0-10V (isolated), RS-232 & RS485
- **Weight**: 19 lbs. (8.6kg)
- **Ambient Temperature**: 0-50°C (32-120°F) with water or air cooling up to 80°C (160°F)
- **Enclosure**: IP67, Cast Aluminum
- **Window Purge**: Airpurge Diffuser

Specifications: Operator Interface

- **Display**: 5.7 inch Color Touchscreen LCD
- **Languages**: User Selectable
- **Power**: From MCT460-T Sensor or Local
- **Cable**: 10 ft (3 meters) standard
- **Enclosure**: Cast Aluminum

Maintenance:

- **Warranty**: 24 months Parts/Labor
- **Routine Cleaning**: None Required
- **Calibration Verification**: Calibration Check Standard
- **Cooling**: Vortex Air Cooler (optional)

CE Compliance:

- **EMC Directives**: EN50081-1 & EN50082-2, EN61010-1
- **Low Voltage Directive**

Databus & Software Interfaces:

- **Optional Bus Interfaces**: ProfNet, Profibus, Ethernet IP, Modbus TCP, DeviceNet
- **Software**: Window-based Stand-alone Program or OPC-DDE Server

Dimensions: MCT460-T

For more information on Process Sensors products, visit our website at: www.processsensors.com